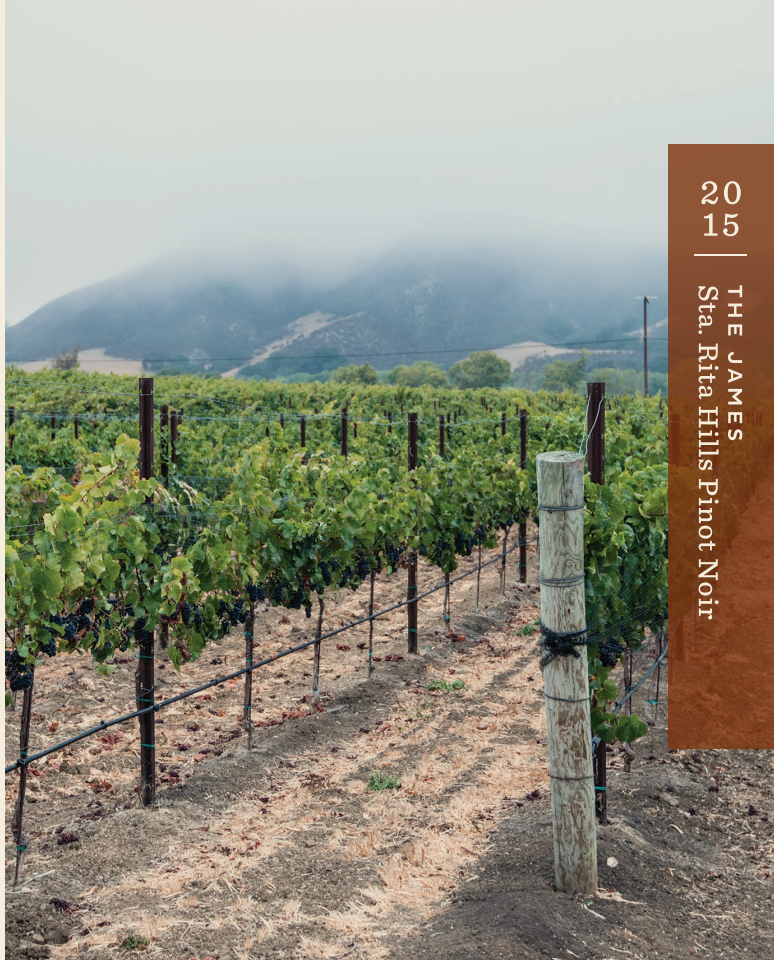




THREE STICKS



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THE JAMES  
Sta. Rita Hills Pinot Noir

# 2015

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## THE JAMES

### Sta. Rita Hills Pinot Noir

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“The James” Pinot Noir is our only Pinot from Santa Barbara County in Southern California. It comes from three of the Sta. Rita Hills’ most acclaimed vineyards: Sanford & Benedict, La Rinconada and Rita’s Crown Vineyards. The Sta. Rita Hills appellation is characterized by its east to west valley that channels fog inland directly from the Pacific Ocean. Strong winds and thick fog quickly cool the region down in the evenings. This wine exemplifies the verve and spice that this growing region bestows on Pinot Noir. “The James” shows off bright red fruits, bergamot, and fresh rose notes. On the palate you are greeted with ripe strawberries and cranberries giving way to a fresh, spicy finish that lingers forever.

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*We believe in stewardship of the land, the vineyards, and the people. We are for real connections, real history, real wines; experiences you will never forget. We welcome you to our home, the Adobe, for an historic tasting in Sonoma.*

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#### WINEMAKING NOTES

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APPELLATION:

Sta. Rita Hills

FERMENTATION:

Open Top Fermenters

WHOLE CLUSTER:

25%

BARREL AGING:

11 Months

BARREL COMPOSITION:

100% French Oak, 55% New

TOTAL ACIDITY (TA):

6.1 g/L

PH:

3.49

ALCOHOL CONTENT:

14.1%

PRODUCTION:

732 Cases